---2---

 (Previously Presented) A pentabromobenzyl alkyl ether of the formula:

wherein:

- Z represents the group $-(Y-O)_n-$, wherein Y is a linear or branched $-(C_2-C_8)$ alkylene-;
- n represents an integer from 2 to 4;
- k may be 0 or 1;
- R_1 represents hydrogen, a linear or branched -(C_1 - C_{10})alkyl, allyl, or 1,2-dibromopropyl; provided that when k is zero R_1 represents a linear or branched -(C_4 - C_{10})alkyl, and when k is 1 R_1 represents hydrogen, a linear or branched -(C_1 - C_4)alkyl, allyl or 1,2-dibromopropyl.
- 2. (Original) A pentabromobenzyl alkyl ether according to claim 1, wherein Z represents a group selected from $(C_2H_4O)n$ and $-(C_3H_6O)n$, wherein n represents 2.
- 3. (Original) A pentabromobenzyl alkyl ether according to claim 1, wherein k=1 and R_1 represents H, methyl or butyl.
- 4. (Previously Presented) A pentabromobenzyl alkyl ether according to claim 1, wherein k=0 and R_1 represents branched (C_8) alkyl.
- 5. (Currently Amended) A pentabromobenzyl alkyl ether according to claim 1, selected from the group consisting of:

---3---

pentabromobenzyl-O-(CH₂CH₂O)₂CH₃; pentabromobenzyl-O-(CH₂CH₂O)₂H; pentabromobenzyl-O-(CH₂)₆OH; pentabromobenzyl-O-CH₂CH(C₂H₅)(CH₂)₃CH₃; pentabromobenzyl-O-(C₃H₆O)₂-CH₃, and pentabromobenzyl-O-(C₃H₆O)₂-H

- 6. (Canceled)
- (Canceled)
- 8. (Previously Presented) A fire retarded polymeric or polymer-containing composition comprising a pentabromobenzyl alkyl ether of the formula:

wherein:

- Z represents the group $-(Y-O)_n-$, wherein Y is a linear or branched $-(C_2-C_8)$ alkylene-;
- n represents an integer from 2 to 4;
- k may be 0 or 1;
- R_1 represents hydrogen, a linear or branched -(C_1 - C_{10})alkyl, a linear or branched -(C_2 - C_{10})alkylene-OH, allyl, or 1.2-dibromopropyl; provided that when k is zero R_1 represents a linear or branched -(C_4 - C_{10})alkyl or a linear or branched -(C_2 - C_{10})alkylene-OH and when k is 1, R_1 represents hydrogen, a linear or branched -(C_1 - C_4)alkyl, allyl or 1,2-dibromopropyl.

- A fire retarded composition according to (Original) claim 8, wherein said polymer is selected from the group consisting of chlorinated polyethylene, polyethylene, polypropylene, styrene resins, high-impact polystyrene, polyvinyl chloride, acrylonitrile-butadiene-styrene copolymer, flexible and rigid polyurethane, epoxy resins and unsaturated polyester resins.
- A fire retarded composition according to 10. (Original) claim 9, wherein said polymer is polypropylene.
- A fire retarded composition according to 11. (Original) claim 9, wherein said polymer is high impact polystyrene (HIPS).
- 12. (Original) A fire retarded composition according to claim 9, wherein said polymer is acryl-butadiene-styrene terpolymer (ABS).
- A fire retarded composition according to 13. (Original) claim 9, wherein said polymer is polyurethane.
- 14. (Previously Presented) A fire retarded composition according to claim 8, wherein said polymer is selected from the group consisting of polyurethane, polypropylene copolymer, high impact polystyrene (HIPS) and acrylbutadiene-styrene terpolymer (ABS), and said pentabromobenzyl alkyl ether is selected from the group consisting of:

pentabromobenzyl-O-(CH2CH2O)2CH3; pentabromobenzyl-O-(CH2CH2O)2H; pentabromobenzyl-0-(CH2)60H;

<u>--5--</u> ·

pentabromobenzyl-O- $CH_2CH(C_2H_5)(CH_2)_3CH_3$; pentabromobenzyl-O- $(C_3H_6O)_2$ - ΘCH_3 , and pentabromobenzyl-O- $(C_3H_6O)_2$ -H

- 15. (Previously Presented) A fire retarded composition according claim 8, further comprising a metal oxide, preferably ${\rm Sb_2O_3}$.
- 16. (Previously Presented) A process for the preparation of a pentabromobenzyl alkyl ether of the formula:

wherein:

- Z represents the group $-(Y-O)_n-$, wherein Y is a linear or branched $-(C_2-C_8)$ alkylene-;
- n represents an integer from 2 to 4;
- k may be 0 or 1;
- R_1 represents hydrogen, a linear or branched -(C_1 - C_{10})alkyl, allyl, or 1,2-dibromopropyl; provided that when k is zero R_1 represents a linear or branched -(C_4 - C_{10})alkyl, and when k is 1 R_1 represents hydrogen, a linear or branched -(C_1 - C_4)alkyl, allyl or 1,2-dibromopropyl, comprising

reacting a glycol, a mono-, or di-alcohol of the formula $\mbox{HO-(Z)}_k - R_1, \mbox{ or the corresponding metal alcoholate thereof,} \\ \mbox{with a pentabromobenzyl halide.}$

17. (Cancelled)

- 18. (Cancelled)
- 19. (Cancelled) *
- (Previously Presented) The process of claim 16, wherein the pentabromobenzyl halide is pentabromobenzyl bromide.
- (Previously Presented) The process of claim 16, 21. wherein the reaction occurs in the presence of a base.
- (Previously Presented) The process of claim 16, wherein the linear or branched $-(C_2-C_8)$ alkylene- is selected from the group consisting of $-CH_2CH_2-$ and $-CH_2CH(CH_3)-$.
- 23. (Previously Presented) A fire retarded polymeric or polymer-containing composition of claim 8, wherein the linear or branched $-(C_2-C_8)$ alkylene- is selected from the group consisting of $-CH_2CH_2-$ and $-CH_2CH(CH_3)-$.
- (Previously Presented) A pentabromobenzyl alkyl ether according to claim 1, wherein the linear or branched $-(C_2-C_8)$ alkylene- is selected from the group consisting of - CH_2CH_2- and $-CH_2CH(CH_3)$ --.
- (Currently Amended) The method of using the composition compound of claim 1 as a fire-retardant.